VOLVO PENTA INDUSTRIAL DIESEL

TAD1341VE

275 kW (374 hp) at 2100 rpm acc. to ISO 3046

The TAD1341VE is a powerful, reliable and economical Versatile Diesel Engine built on the dependable Volvo in-line six concept.

Durability & low noise

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise levels and high torgue.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1341 VE complies with EU Stage II / EPA Tier 2 emissions. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Technical description

Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft has induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and big-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers
- Replaceable valve guides and valve seats
 Overhead camshaft and four valves per cylinder



Features

- High torque
- Highly efficient cooling system with Air to Air Intercooler
- High power density
- Fully electronic with EMS 2
- Complies with EU Stage II / EPA Tier 2 emissions
- Wide range of optional equipment including visco fan.

Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission
- · Oil level sensor at startup

Fuel system

- Electronic high pressure unit injectorsFuel prefilter with water separator and water-
- in-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).

Turbocharger

Efficient and reliable turbo charger
Electronically controlled Waste-gate

Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, water in fuel, fuel pressure and two speed sensors.



TAD1341VE

Technical Data

General	
Engine designation	TAD1341VE
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke
Bore. mm (in.)	
Stroke, mm (in.)	
Displacement, I (in ³)	
Compression ratio	
Wet weight, engine only, kg (lb)	

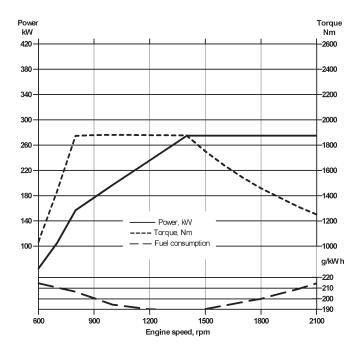
Performance

ICFN power without fan, at 2100rpm kW (hp)	275 (374)
ICFN power with fan Ø 890 mm, at 2100rpm kW (hp)	259 (352)
Torque at 1260 rpm, Nm (lb ft)	1905 (1405)

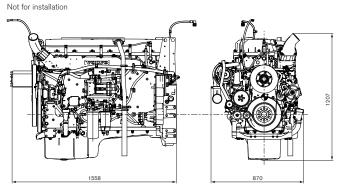
Lubrication system

Oil system capacity incl filters, liter (US gal)
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For details see Technical Data



Dimensions TAD1341VE



Note! Not all models, standard equipment and accessories are available in all countries All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a den-sity of 0.84 kg/litre (7.01 lb/US gal, 8.42 lb/lmp gal), also where this involves a deviation from the standards.

Rating Guideline

IFN Power rating corresponds to ISO Overload Power. It is intended for applications where intermittent power is utilized less than 1 hour within any period of 12 hours of continuous operation. The average load factor must not exceed the continuous rating.

ICFN Power rating corresponds to ISO Standard Power for continuous operation. It is intended for constant load applications with uninterrupted service at full load for extended periods of time. The average load factor must not exceed 70% of the continuous rating when operating at continuous speed and load. Derating

For derating information please see technical diagrams available on request from Volvo Penta.

Standard and optional equipment

Engine	
Automatic belt tensioner	•
Lift eyelets	•
Flywheel	
Flywheel housing with conn. acc. to SAE 1	•
Flywheel for 14" flex. plate and flexible coupling	•
Engine suspension	
Fixed front suspension	•
Lubrication system	
Oil dipstick	•
Oil dipstick, flexible	•
Full-flow oil filter of spin-on type	_
	•
By-pass oil filter of spin-on type	•
Remote oil filter of spin-on type	-
Oil cooler, side mounted	•
Low noise oil sump	•
Fuel system	
Fuel filters of disposable type	•
Electronic unit injectors	•
Pre-filter with water separator	•
Intake and exhaust system	
Air filter with replaceable paper insert	•
Air restriction indicator	•
Air cooled exhaust manifold	•
Connecting flange for exhaust pipe	
Exhaust flange with v-clamp	
Turbo charger, low right side	
Engine mounted silencer	•
	-
Crankcase ventialtion, open	•
Crankcase ventialtion, closed	-
Cooling system	
Radiator incl intercooler	-
Coolant pump	•
Fan hub	•
Suction fan	-
Pusher fan	-
Electronically controlled viscous fan drive	-
Fan guard	-
Belt guard	_
Control system	
Engine Management System (EMS) with	
CAN-bus interface SAE J1939	
CIU, Control Interface Unit	_
DCU, Display Control Unit	_
Alternator	
Alternator 80A / 28V	
Alternator 110A / 28V	•
	-
Starting system	
Starter motor 7kW, 24V	•
Connection facility for extra starter motor	•
Air inlet pre-heater	-
Instruments and senders	
Temp and oil pressure for automatic	•
stop/alarm	
Other equipment	
Air compressor, 1 cylinder	-
Air compressor, 2 cylinders	_
AC compressor	_
Power steering pump	_
Crankshaft pulley 4 x HC50	_
Engine block heater, 230V, 1500W	_
Engine Packing	
Plastic wrapping	•
. actio mapping	•

optional equipment

· included in standard specification

For our full range of optional equipment, please see order specification.

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